

SOUTH PRODUCTION NOTES

**January 27, 2014
Afternoon Shift**

**BASF EMPLOYEES
65 Last Recordable
210 Last Lost Time**

CRT's: When we run #5 we will need to fill out the #5 bag house check sheet.

Make everyone aware that if we continue to make batches and DO store them in Building 27.....This will require the building to be regulated !

#1 MED Si-1624: Continue running.

Day shift: Continue

Afternoon Shift:

Midnight shift:

#1 RC / Si-1624: Continue calcining.

Day shift: Continue. NOTE: there is a bag with a liner that fell in (was bag #3). This bag will be brought to the third floor, placed in the RED zone, and fed at the end of the run (per Kristen Kaput).

Afternoon Shift:

Midnight shift:

Exhaust to F-1

#2 MED line/ Cu-1230: On hold....both end seals leaking badly

Day Shift: Seals being worked on Monday morning. If ok and ready, restart line in afternoon.

Afternoon Shift:

Midnight shift:

#2 RC/ Cu-1230: Calciner was shut down. Maintenance will not be working on the gear box, but will be pulling the dam. The replacement gear box is ordered with approximately a month lead time. Original prognosis was a gear box leak possibly due to overfilling. We will run and monitor until the replacement gear box comes in.

Day shift: Calciner is locked out and ready for entry to pull dam. Confirmed with John Bodmann that no flush needed to run through, and screens should be same as last product (Cu 0602). Waiting on maintenance at this time for the dam dam removal.

Afternoon Shift:

Midnight Shift:

Exhausting to CTO

#3 MED line / D-1798 NAQ: Continue on. Be sure to grease the end seals once a shift to prevent leakage from the end seals.

Day shift: Continue on...will stick with greasing end seals once per shift to prevent powder leaks. Auto greaser is activated and *should* engage when mixer starts. If it does not, turn switch to manual and make sure air is going to greaser.

Afternoon Shift:

Midnight Shift:

#3 RC/ D-1798 NAQ: Continue on

Day shift: Continue

Afternoon Shift:

Midnight shift:

Exhausting to CTO

Old Pfaudler – D 1795 done: Pfaudler and hopper rinsed.

Day Shift: Hold.

Afternoon Shift: Hold

Midnight shift: Hold

Tank 7 / AMT for D-1795 NAQ: Tank needs to be acid washed and cleaned out in order for IMC to repair level indicator. Please have this done by Monday.

Day shift: Acid rinse still in tank. Will empty out when time and when we have available empty totes. Guy Baetjer was notified...will inform him when we are ready for level indicator repairs.

Afternoon Shift:

Midnight shift:

New Pfaudler / Ni-2458 : Per Bill Grodecki: DO NOT make another batch until all of the first dip lots have been calcined. If this changes, Bill Grodecki will advise.

Day shift: On hold

Afternoon Shift:

Midnight shift:

Tank 6 / Ni Solution: Solution was cooked down ... WATCH TEMPS ON TANK!!!

Day shift: Tank was checked and is currently OK (not over-cooked).

Afternoon Shift:

Midnight Shift:

National Dryer / Ni 2458 : Continue feeding / keep temperature close to 80 degrees.

Day shift: No activity

Afternoon shift:

Midnight shift:

#4 RC / Ni 2458: HOLD...Trimer issues (blower, caustic valve, low/erratic pH numbers and low flow stage #1) have been corrected. Bringing Trimer back up. Will restart at a lower ORP (450-500), then restart feed on #4 and monitor closely.
Day shift: Restarted feed as described above. Trimer ORP set at 500 and so far OK.
Monitor and adjust feed rate slowly (we have a meter on each end of the calciner to check for NOx)
Afternoon Shift:
Midnight shift:

Exhaust to Trimer

PK Blender / OxyVinyl Catoxid: Continue. Use 112 Bags. Bodmann making changes to Chrome needs.
Day shift: Continue
Afternoon Shift:
Midnight shift:

#5 RC / OxyVinyl Catoxid next: Currently down due to HEPA filter in poor condition. Will re-assess status on Monday morning (will need additional HEPA filters – do not have any more). When we restart, we will need to feed 3 batches in a row from the PK blender that are above batch 7083 and then begin alternating batches (1 batch above 7083, one batch below 7083). Fill out the #5 dust collector bag house sheet while running the chrome.
Day shift: HEPA filter update...next filter should be expedited by Friday Jan 31, possibly sooner. Kristen will update and advise. Also, may need to clean out 5B dust collector line (possibly blocked at Y-piece between scalp line and line going to hopper, and may be backed up in bottom of bag house). Will look at this with engineer Tuesday.
Afternoon Shift:
Midnight shift:
Exhaust to 5DC

Tower 3 / Cu-1986: Will come down and reload Monday (Lot 199 of Cu 1986)
Day shift: Tower unloaded end of 7-3 shift, will need to reload 3-11 shift.
Afternoon shift:
Midnight Shift:
Tower 6 / Cu-1986: Loaded and running
Day shift: Continue
Afternoon shift:
Midnight Shift:
Harrop Kiln - Al-3921 T 3/16”: Down... saggers have been removed, screener parts at TK#2
Day shift: Down

Afternoon Shift: Down
Midnight Shift: Down.

North Screener / E 474: Continue on, then when E 474 totes are done switch screener to Cu 1986.

Day shift: 1-2 totes remaining

Afternoon Shift:

Midnight shift:

South Screener / Cu 1986: Continue on.

Day shift: Ready to screen (6 totes)

Afternoon Shift:

Midnight shift:

#6 - RC / D-0756: Will need to eventually clean the spiral, calciner and screener.

Day Shift: Down

Afternoon shift: Down

Midnight shift: Down

Exhaust to Sly Scrubber

Tunnel Kiln #2 / V-2045 is next: Start changing over the saggars on TK 2 to the vanadium saggars after we complete Tk4 job.

Day shift: Sagger change-over complete, general cleaning around all kilns/washrooms/office

Afternoon Shift:

Midnight shift:

Tunnel Kiln #4 / Cu-0540 done: Continue cleaning under belt, and begin breakdown and cleaning of screener.

Day shift: General cleaning around all kilns/washrooms/office

Afternoon Shift:

Midnight shift:

#2662 Pill Machine / Al-3917 3/16: Finished. Holding for decision to switch to 3915.

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